



SPECIFICATIONS				
RATED OPERATING DISTANCE	2mm = .079"			
MOUNTING MODE	FLUSH			
TEMPERATURE DRIFT	≤±10%			
HYSTERESIS	3-15%			
MIN. REPEAT ACCURACY	≤2% -25°C to +70°C (-13°F to +158°F) 20-250 VAC/10-300 VDC			
OPERATING TEMPERATURE				
RATED OPERATIONAL VOLTAGE				
RESIDUAL RIPPLE	≤ 10%			
RATED OPERATIONAL CURRENT	≤100 mA			
RESIDUAL CURRENT	≤1.7 mA			
RATED INSULATION VOLTAGE	≤0.5 kV			
SHORT-CIRCUIT PROTECTION	No			
MAX. VOLTAGE DROP	≤6 V			
MIN. OPERATIONAL CURRENT	≥ 3 mA			
LINE FREQUENCY	40-60 Hz			
SWITCHING FREQUENCY	≤0.02 kHz			
OUTPUT FUNCTION	2-WIRE, NORMALLY OPEN, SELF CONTAINED			
HOUSING MATERIAL	BRASS/CHROME-PLATED (PTFE-COATED)			
ACTIVE FACE MATERIAL	PLASTIC, PA12-GF30			
CABLE	PVC			
VIBRATION RESISTANCE	55 Hz (IN ALL 3 PLANES)			
SHOCK RESISTANCE	30 g, 11 ms			
DEGREE OF PROTECTION	IP 67			
SWITCHING STATUS INDICATION	LED, YELLOW			

## NOTES:

1. "/S34" DESIGNATES WELD FIELD IMMUNITY. SENSOR IS SUITABLE FOR USE ON RESISTANCE WELDING MACHINES.

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3RD ANGLE PROJECTION MATERIAL SEE SPECS ALL DIMENSIONS DISPLAYED ON THIS DRAWING ARE FOR REFERENCE ONLY

CONTACT TURCK FOR MORE INFORMATION

RELATED DOCUMENTS

2.

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DATE 8/18/95 SCALE 1 = 1.0

UNIT OF MEASUREMENT

INCH [ MILLIMETER ] DO NOT SCALE THIS DRAWING DESCRIPTION BI2-GT12-AZ33X/S34

IDENTIFICATION NO. REV 1304052 FILE: 1304052 SHEET 1 OF 1

L	UPDATE ID NUMBER PER HARMONIZATION PROJECT	СВМ	11/06/17	
REV	DESCRIPTION	BY	DATE	ECO NO.